



Attached Hardware			
QTY	Part #	Description	(Rivet Count)
(1)	TG-70001	Top Panel Seal Assembly	
(2)	TG-6944	Top Closure Complete	
(16)	TG-89200-07	SAE 1/4" Flat Washer	
(8)	TG-HD1209-A	Roller Hinge Complete	
(2)	TG-HD1207-2	Half of a Roller Hinge	
(2)	TG-1208	Roller Hinge Covers for Half Hinges	
(8)	TG-HD15	Center Hinge	
(6)	TG-HD15-2	Center Hinge	
(1)	TG-1715	Lift Handle Black	
(1)	TG-9723-24-2	24" Looped Pull Strap, Black	
(2)	TG-5803	Cable Anchor Bracket, Black	
(2)	TG-HD5600-2.5	Heavy Duty Bottom Fixture	
(1)	TG-77	Flush Mount Lock	
(1)	TG-7515	Flush Mount Secondary Keeper	
(1)	TG-61192	Bottom Angle for .25" Comp. (Bottom)	
(48)	TG-80840-1	Bottom Rubber (Uncut)	
(1)	TG-910542	105" 7x7 Galv Steel Cable 5/16" Nylon Eye	
(2)	TG-10-1004-1	5/16" x 1" Cable Anchor Pin	
(2)	TG-80401-316	3/32" x 1" Cotter Pins	

Packaged Loose Hardware			
QTY	Part #	Description	
(14)	TG-3228	2" Nylon Rollers	
(16)	TG-80020	Spacer Washers	
(4)	TG-10-1009-2	Center Pins for Flush Mount Hinges	
(4)	TG-10-1004-2	1/4" Rue Ring Cotter Pin	

Notes:

- 1/4" Composite Material to be used.
- Material to be WHITE
- Door to be TWO pieces with Rue pins at split
- 10 door max per skid

.25" COMPOSITE MATERIAL TO BE USED
ALL HINGES ATTACHED WITH ALUM BUCK RIVETS.
REMAINING HARDWARE WITH SS SEMI-TUBULAR

Order #

Description: 90" x 90" x .25" x 2" Composite Door – Alum Buck Rivets

Part #: TG-90X90X.25X2-AB

Drawing Number: 1209020web

Date: 12/31/09

NO.	REVISIONS	DATE

TRANSGLOBAL
225 N. Patterson St.
Carey, OH 43316

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Tolerances UNO: Linear = +/- .25"
Angular = +/- 5 Degrees

DRN. BY: PAP

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